

Drill	Size	Tapping info
#60	.0400	
#59	.0410	
#58	.0420	
#57	.0430	
#56	.0465	
#55	.0520	
#54	.0550	
#53	.0595	
1/16	.0625	
#52	.0635	
#51	.0670	
#50	.0700	
#49	.0730	
#48	.0760	
5/64	.0781	
#47	.0785	3-48 75%
#46	.0810	
#45	.0820	3-48 60%, 3-56 75%
#44	.0860	3-56 60%, 4-36 75%
#43	.0890	4-36 60%, 4-40 75%
#42	.0935	4-40 60%, 4-48 75%
3/32	.0938	
#41	.0960	4-48 60%
#40	.0980	
#39	.0995	
#38	.1015	5-40 75%
#37	.1040	5-40 60%, 5-44 75%
#36	.1065	5-44 60%, 6-32 75%
7/64	.1094	
#35	.1100	
#34	.1110	
#33	.1130	6-32 60%, 6-40 75%
#32	.1160	6-48 soft/thin
#31	.1200	6-40 60%, 6-48rd
1/8	.1250	
#30	.1285	8-40 soft/thin
#29	.1360	8-32 75% 8-40rd
#28	.1405	8-36 75%
9/64	.1406	8-32 60%
#27	.1440	8-36 60%
#26	.1470	10-24 75%
#25	.1495	
#24	.1520	
#23	.1540	
5/32	.1563	
#22	.1570	10-24 60%, 10-32 75%
#21	.1590	
#20	.1610	
#19	.1660	10-32 60%
#18	.1695	
11/64	.1719	
#17	.1730	
#16	.1770	12-24 75%
#15	.1800	
#14	.1820	12-28 75%
#13	.1850	
3/16	.1875	12-28 60%

Drill	Size	Tapping info
#9	.1960	
#8	.1990	
#7	.2010	1/4-20 75%
#12	.1890	
#11	.1910	
#10	.1935	
13/64	.2031	
#6	.2040	
#5	.2055	
#4	.2090	1/4-20 60%
#3	.2130	1/4-28 75%
7/32	.2188	
#2	.2210	1/4-28 60%
#1	.2280	
A	.2340	
15/64	.2344	
B	.2380	
C	.2420	
D	.2460	
E	.2500	
1/4	.2500	
F	.2570	5/16-18 75%
G	.2610	
17/64	.2656	
H	.2660	5/16-18 60%
I	.2720	5/16-24 75%
J	.2770	
K	.2810	5/16-24 60%
9/32	.2813	
L	.2900	
M	.2950	
19/64	.2969	
N	.3020	
5/16	.3125	3/8-16 75%
O	.3160	
P	.3230	
21/64	.3281	3/8-16 60%, 1/8-27 NPT 75%
Q	.3320	3/8-24 75%
R	.3390	3/8-24 60%
11/32	.3438	1/8-27 NPT 60%
S	.3480	
T	.3580	
23/64	.3594	
U	.3680	7/16-14 75%
3/8	.3750	
V	.3770	
W	.3860	7/16-14 60%
25/64	.3906	7/16-20 75%
X	.3970	7/16-20 60%
Y	.4040	
13/32	.4063	
Z	.4130	
27/64	.4219	1/2-13 75%
7/16	.4375	1/2-13 60%
29/64	.4531	1/2-20 75%
15/32	.4688	
31/64	.4844	

$\frac{1}{2}$.5000
$\frac{9}{16}$.5625
$\frac{5}{8}$.6250
$\frac{11}{16}$.6875
$\frac{3}{4}$.7500
$\frac{13}{16}$.8125
$\frac{7}{8}$.8750
$\frac{15}{16}$.9375
1	1.000